

# ROUGH TERRAIN CRANE

## TR-160M

### *JAPANESE SPECIFICATIONS*

TR

| OUTLINE   | SPEC. NO.       |
|---|-----------------|
| 6-section Boom,<br>1-staged Jib<br>H-type Outrigger | TR-160M-3-00103 |

Control No. JA-04

# TR-160M

## CRANE SPECIFICATIONS

### CRANE CAPACITY

|            |          |         |               |
|------------|----------|---------|---------------|
| 6.5m Boom  | 16,000kg | at 3.0m | ( 6part-line) |
| 10.7m Boom | 12,000kg | at 4.0m | ( 6part-line) |
| 14.9m Boom | 9,000kg  | at 4.5m | ( 4part-line) |
| 19.1m Boom | 7,000kg  | at 5.5m | ( 4part-line) |
| 23.3m Boom | 5,000kg  | at 6.0m | ( 4part-line) |
| 27.5m Boom | 3,500kg  | at 7.0m | ( 4part-line) |
| 3.5m Jib   | 2,000kg  | at 70 ° | ( 1part-line) |
| Single top | 3,000kg  |         | ( 1part-line) |

### MAX.LIFTING HEIGHT

|      |       |
|------|-------|
| Boom | 27.8m |
| Jib  | 31.2m |

### MAX.WORKING RADIUS

|      |       |
|------|-------|
| Boom | 24.0m |
| Jib  | 26.1m |

### BOOM LENGTH

6.5m – 27.5m

### BOOM EXTENSION

21.0m

### BOOM EXTENSION SPEED

21.0m/87s

### JIB LENGTH

3.5m

### MAIN WINCH SINGLE LINE WINDING SPEED

110m/min (5th layer)

### MAIN WINCH HOOK SPEED

28.0m/min (4 part-line)

### AUXILIARY WINCH SINGLE LINE WINDING SPEED

96m/min (3rd layer)

### AUXILIARY WINCH HOOK SPEED

96m/min (1 part-line)

### BOOM ELEVATION ANGLE

-2 °~ 82 °

### BOOM ELEVATION SPEED

-2 °~ 82 °/35s

### SWING ANGLE

360 °continue

### SWING SPEED

2.6min<sup>-1</sup> (rpm)

### WIRE ROPE

Main Winch

14mm x 155m (Diameter x Length)  
Spin-resistant wire rope

Auxiliary Winch

14mm x 70m (Diameter x Length)  
Spin-resistant wire rope

### BOOM

6-section hydraulically telescoping boom of box construction  
(stages 2,3: synchronized; stages 4,5,6: synchronized)

### BOOM EXTENSION

2 double-acting hydraulic cylinders  
2 wire rope type telescoping devices  
With flow regulator valve with pressure compensation

### JIB

Single stage which swings from and stores under the boom

Triple offset (5 °, 25 °, 45 °) type

### SINGLE TOP

Mounted and fixed on the top boom section.

### HOIST

Driven by hydraulic motor and via spur gear reducer.  
With free-fall device.  
Automatic brake (with foot brake for free-fall device)  
2 single winches  
With flow regulator valve with pressure compensation

### BOOM ELEVATION

2 double-acting hydraulic cylinders  
With flow regulator valve with pressure compensation

### SWING

Hydraulic motor driven planetary gear reducer  
Swing bearing  
Swing free/lock changeover type  
Negative brake

### OUTRIGGERS

Fully hydraulic H-type (floats mounted integrally)  
Slides and jacks each provided with independent operation device.  
Fully extended width 5.2m  
Middle extended width 4.8m, 4.4m, 3.2m  
Minimum extended width 1.79m

### OPERATION METHOD

Hydraulic pilot valve operation

### MAX. VERTICAL LOAD CAPACITY OF OUTRIGGER

18.3t

### POWER TAKE-OFF

PTO wet multi-plate clutch

### HYDRAULIC PUMPS

2 variable piston pumps  
2 gear pumps

### HYDRAULIC OIL TANK CAPACITY

295 liters

### SAFETY DEVICES

Automatic moment limiter (AML)  
Swing automatic stop device  
Over-winding cutout device  
Working area control device  
Free-fall interlock device  
Outrigger extension width detector  
Level gauge  
Hook safety latch  
Hydraulic safety valve  
Telescopic counterbalance valve  
Elevation counterbalance valve  
Jack pilot check valve

### EQUIPMENT

Air-conditioner with dehumidifier  
Hydraulic oil temperature indication lamp  
Radio  
Oil cooler  
Visual-type winch drum rotation indicator  
Operation pedals  
ISO arrangement: for telescoping/auxiliary hoisting  
TADANO arrangement: for elevating/telescoping

## CARRIER SPECIFICATIONS

### ENGINE

Model HINO H07C-TF  
 Type 4-cycle, 6-cylinder, direct-injection, water-cooled diesel engine (with turbo charger)  
 Piston displacement 6,728cc  
 Max. output 162kW(220PS) at 2,800rpm  
 Max. torque 657N·m (67.0kgf·m) at 1,600rpm

### TORQUE CONVERTER

3-element, 1-stage unit (with automatic lock-up mechanism)

### TRANSMISSION

Power shift type (wet multi-plate clutch)  
 4 forward and 1 reverse speeds (with Hi/Low settings)

### REDUCER

Axle dual-ratio reduction

### DRIVE

2-wheel drive (4X2) / 4-wheel drive (4X4) selection

### FRONT AXLE

Full floating type

### REAR AXLE

Full floating type

### SUSPENSION

Front Parallel leaf spring type

Rear Parallel leaf spring type

### STEERING

Fully hydraulic power steering  
 With reverse steering correction mechanism

### BRAKE SYSTEM

Service Brake

Hydro-pneumatic disk brake

Parking Brake

Mechanically operated, internal expanding duo-servo shoe type acting on drum at transmission case rear.

Auxiliary Brake

Electro-pneumatic operated exhaust brake

Eddy current retarder

Auxiliary braking device for operations

### FRAME

Welded box-shaped structure

### ELECTRIC SYSTEM

12 V DC. 2 batteries of 24V (120Ah)

### FUEL TANK CAPACITY

250 liters

### TIRES

Front 325/95R24 161E ROAD

Rear 325/95R24 161E ROAD

### CAB

One-man type

With interior equipment

Liquid filled rubber mounted type

Fully adjustable foldable seat

(with headrest and seat belt)

Adjustable handle (tilt, telescoping)

Intermittent type windshield/roof wiper (with washer)

Power window

Side visor

### SAFETY DEVICES

Emergency steering device

Spring lock device

Rear wheel steering lock device

Engine over-run alarm

Overshift prevention device

Parking brake alarm

### EQUIPMENT

Centralized oiling device

Electric mirror

## GENERAL DATA

### DIMENSIONS

|                |         |
|----------------|---------|
| Overall length | 8,520mm |
| Overall width  | 2,200mm |
| Overall height | 3,140mm |
| Wheel base     | 3,200mm |
| Tread Front    | 1,820mm |
| Rear           | 1,820mm |

### WEIGHTS

|                      |          |
|----------------------|----------|
| Gross vehicle weight |          |
| Total                | 19,895kg |
| Front                | 9,950kg  |
| Rear                 | 9,945kg  |

### PERFORMANCE

|                      |  |
|----------------------|--|
| Max. traveling speed | 49km/h   |
| Gradeability (tan )  | 0.6  |
| Min. turning radius  | 5.1m (4-wheel steering)<br>8.7m (2-wheel steering) |

|                          |
|--------------------------|
| <b>TOTAL RATED LOADS</b> |
|--------------------------|

(1) With outriggers set  
[BOOM]

Unit:ton

| Outriggers fully extended (5.2m) |       |        |         |       |         |       | -360 °- |  |
|----------------------------------|-------|--------|---------|-------|---------|-------|---------|--|
| A<br>B                           | 6.5m  | 10.7m  | 14.9m   | 19.1m | 23.3m   | 27.5m |         |  |
| 2.5m                             | 16.00 | 12.00  | 9.00    | 7.00  |         |       |         |  |
| 3.0m                             | 16.00 | 12.00  | 9.00    | 7.00  |         |       |         |  |
| 3.5m                             | 14.00 | 12.00  | 9.00    | 7.00  | 5.00    | 3.50  |         |  |
| 4.0m                             | 12.50 | 12.00  | 9.00    | 7.00  | 5.00    | 3.50  |         |  |
| 4.5m                             | 11.50 | 11.10  | 9.00    | 7.00  | 5.00    | 3.50  |         |  |
| 5.0m                             |       | 10.25  | 8.90    | 7.00  | 5.00    | 3.50  |         |  |
| 5.5m                             |       | 9.40   | 8.20    | 7.00  | 5.00    | 3.50  |         |  |
| 6.0m                             |       | 8.80   | 7.60    | 6.60  | 5.00    | 3.50  |         |  |
| 7.0m                             |       | 6.75   | 6.40    | 5.80  | 4.70    | 3.50  |         |  |
| 8.0m                             |       | 5.30   | 5.00    | 5.00  | 4.15    | 3.35  |         |  |
| 9.0m                             |       | 4.30   | 4.00    | 4.25  | 3.70    | 3.00  |         |  |
| 10.0m                            |       | (8.7m) | 3.25    | 3.50  | 3.30    | 2.75  |         |  |
| 11.0m                            |       |        | 2.65    | 2.95  | 3.00    | 2.50  |         |  |
| 12.0m                            |       |        | 2.15    | 2.45  | 2.70    | 2.30  |         |  |
| 13.0m                            |       |        | 1.80    | 2.05  | 2.30    | 2.10  |         |  |
| 14.0m                            |       |        | (12.9m) | 1.75  | 2.00    | 1.95  |         |  |
| 15.0m                            |       |        |         | 1.45  | 1.70    | 1.75  |         |  |
| 16.0m                            |       |        |         | 1.25  | 1.45    | 1.50  |         |  |
| 17.0m                            |       |        |         | 1.05  | 1.25    | 1.30  |         |  |
| 18.0m                            |       |        |         |       | 1.05    | 1.10  |         |  |
| 19.0m                            |       |        |         |       | 0.90    | 0.95  |         |  |
| 20.0m                            |       |        |         |       | 0.75    | 0.80  |         |  |
| 22.0m                            |       |        |         |       | 0.60    | 0.60  |         |  |
| 24.0m                            |       |        |         |       | (21.3m) | 0.45  |         |  |
| a (°)                            |       |        |         |       |         |       | 0 ~ 82  |  |

A= Boom length B= Working radius  
a= Boom angle range (for the unladen condition)

## [BOOM]

Unit:ton

| Outriggers middle extended (4.8m) –Over sides– |        |        |         |       |         |         |
|--|--------|--------|---------|-------|---------|---------|
| A \ B  | 6.5m   | 10.7m  | 14.9m   | 19.1m | 23.3m   | 27.5m   |
| 2.5m   | 16.00  | 12.00  | 9.00    | 7.00  |         |         |
| 3.0m   | 16.00  | 12.00  | 9.00    | 7.00  |         |         |
| 3.5m   | 14.00  | 12.00  | 9.00    | 7.00  | 5.00    | 3.50    |
| 4.0m   | 12.50  | 12.00  | 9.00    | 7.00  | 5.00    | 3.50    |
| 4.5m   | 11.50  | 11.10  | 9.00    | 7.00  | 5.00    | 3.50    |
| 5.0m   |        | 10.25  | 8.90    | 7.00  | 5.00    | 3.50    |
| 5.5m   |        | 9.20   | 8.20    | 7.00  | 5.00    | 3.50    |
| 6.0m   |        | 7.90   | 7.60    | 6.60  | 5.00    | 3.50    |
| 7.0m   |        | 5.85   | 5.85    | 5.80  | 4.70    | 3.50    |
| 8.0m   |        | 4.55   | 4.50    | 4.85  | 4.15    | 3.35    |
| 9.0m   |        | 3.80   | 3.55    | 3.90  | 3.70    | 3.00    |
| 10.0m  |        | (8.7m) | 2.85    | 3.15  | 3.30    | 2.75    |
| 11.0m  |        |        | 2.30    | 2.60  | 2.80    | 2.50    |
| 12.0m  |        |        | 1.85    | 2.15  | 2.35    | 2.30    |
| 13.0m  |        |        | 1.50    | 1.75  | 1.95    | 2.10    |
| 14.0m  |        |        | (12.9m) | 1.45  | 1.65    | 1.75    |
| 15.0m  |        |        |         | 1.20  | 1.40    | 1.50    |
| 16.0m  |        |        |         | 1.00  | 1.20    | 1.25    |
| 17.0m  |        |        |         | 0.85  | 1.00    | 1.05    |
| 18.0m  |        |        |         |       | 0.85    | 0.90    |
| 19.0m  |        |        |         |       | 0.70    | 0.75    |
| 20.0m  |        |        |         |       | 0.55    | 0.60    |
| 22.0m  |        |        |         |       |         | 0.40    |
| a (°)  | 0 ~ 82 |        |         |       | 22 ~ 82 | 32 ~ 82 |

A= Boom length B= Working radius

a= Boom angle range (for the unladen condition)

[BOOM]

Unit:ton

| Outriggers middle extended (4.4m) -Over sides- |        |        |         |         |         |         |
|--|--------|--------|---------|---------|---------|---------|
| A \ B  | 6.5m   | 10.7m  | 14.9m   | 19.1m   | 23.3m   | 27.5m   |
| 2.5m   | 16.00  | 12.00  | 9.00    | 7.00    |         |         |
| 3.0m   | 16.00  | 12.00  | 9.00    | 7.00    |         |         |
| 3.5m   | 14.00  | 12.00  | 9.00    | 7.00    | 5.00    | 3.50    |
| 4.0m   | 12.50  | 12.00  | 9.00    | 7.00    | 5.00    | 3.50    |
| 4.5m   | 11.50  | 11.10  | 9.00    | 7.00    | 5.00    | 3.50    |
| 5.0m   |        | 9.50   | 8.90    | 7.00    | 5.00    | 3.50    |
| 5.5m   |        | 8.05   | 7.90    | 7.00    | 5.00    | 3.50    |
| 6.0m   |        | 6.85   | 6.70    | 6.60    | 5.00    | 3.50    |
| 7.0m   |        | 5.05   | 5.00    | 5.35    | 4.70    | 3.50    |
| 8.0m   |        | 3.85   | 3.85    | 4.15    | 4.15    | 3.35    |
| 9.0m   |        | 3.20   | 3.00    | 3.30    | 3.55    | 3.00    |
| 10.0m  |        | (8.7m) | 2.35    | 2.65    | 2.90    | 2.75    |
| 11.0m  |        |        | 1.85    | 2.15    | 2.35    | 2.50    |
| 12.0m  |        |        | 1.45    | 1.75    | 1.95    | 2.10    |
| 13.0m  |        |        | 1.10    | 1.40    | 1.60    | 1.75    |
| 14.0m  |        |        | (12.9m) | 1.15    | 1.35    | 1.45    |
| 15.0m  |        |        |         | 0.95    | 1.10    | 1.25    |
| 16.0m  |        |        |         | 0.75    | 0.90    | 1.05    |
| 17.0m  |        |        |         | 0.60    | 0.75    | 0.85    |
| 18.0m  |        |        |         |         | 0.60    | 0.70    |
| 19.0m  |        |        |         |         |         | 0.55    |
| 20.0m  |        |        |         |         |         | 0.40    |
|  |        |        |         |         |         |         |
|  |        |        |         |         |         |         |
| a (°)  | 0 ~ 82 |        |         | 10 ~ 82 | 34 ~ 82 | 40 ~ 82 |

A= Boom length B= Working radius  
a= Boom angle range (for the unladen condition)

## [BOOM]

Unit:ton

| Outriggers middle extended (3.2m) –Over sides– |        |        |         |         |         |         |
|--|--------|--------|---------|---------|---------|---------|
| B \ A  | 6.5m   | 10.7m  | 14.9m   | 19.1m   | 23.3m   | 27.5m   |
| 2.5m   | 16.00  | 12.00  | 9.00    | 7.00    |         |         |
| 3.0m   | 14.50  | 12.00  | 9.00    | 7.00    |         |         |
| 3.5m   | 10.50  | 10.40  | 9.00    | 7.00    | 5.00    | 3.50    |
| 4.0m   | 8.00   | 8.25   | 7.75    | 7.00    | 5.00    | 3.50    |
| 4.5m   | 6.50   | 6.60   | 6.30    | 7.00    | 5.00    | 3.50    |
| 5.0m   |        | 5.45   | 5.30    | 5.80    | 5.00    | 3.50    |
| 5.5m   |        | 4.60   | 4.40    | 4.90    | 5.00    | 3.50    |
| 6.0m   |        | 3.90   | 3.75    | 4.15    | 4.40    | 3.50    |
| 7.0m   |        | 2.90   | 2.75    | 3.10    | 3.30    | 3.25    |
| 8.0m   |        | 2.20   | 2.05    | 2.35    | 2.60    | 2.70    |
| 9.0m   |        | 1.70   | 1.50    | 1.80    | 2.05    | 2.15    |
| 10.0m  |        | (8.7m) | 1.10    | 1.40    | 1.60    | 1.70    |
| 11.0m  |        |        | 0.75    | 1.05    | 1.25    | 1.35    |
| 12.0m  |        |        | 0.50    | 0.80    | 0.95    | 1.10    |
| 13.0m  |        |        |         | 0.55    | 0.75    | 0.85    |
| 14.0m  |        |        |         | 0.40    | 0.55    | 0.65    |
| 15.0m  |        |        |         |         | 0.40    | 0.50    |
| a ( ° )  | 0 ~ 82 |        | 24 ~ 82 | 36 ~ 82 | 46 ~ 82 | 55 ~ 82 |

Unit:ton

| Outriggers minimum extended (1.79m) –Over sides– |        |         |         |         |         |         |
|--|--------|---------|---------|---------|---------|---------|
| B \ A  | 6.5m   | 10.7m   | 14.9m   | 19.1m   | 23.3m   | 27.5m   |
| 2.5m   | 7.00   | 7.00    | 7.00    | 6.00    |         |         |
| 3.0m   | 5.60   | 5.30    | 5.40    | 5.50    |         |         |
| 3.5m   | 4.20   | 4.10    | 4.10    | 4.20    | 4.60    | 3.50    |
| 4.0m   | 3.30   | 3.25    | 3.20    | 3.50    | 3.75    | 3.50    |
| 4.5m   | 2.80   | 2.60    | 2.55    | 2.90    | 3.05    | 3.20    |
| 5.0m   |        | 2.15    | 2.05    | 2.35    | 2.55    | 2.70    |
| 5.5m   |        | 1.75    | 1.60    | 1.90    | 2.15    | 2.25    |
| 6.0m   |        | 1.40    | 1.25    | 1.60    | 1.80    | 1.90    |
| 7.0m   |        | 0.85    | 0.70    | 1.05    | 1.25    | 1.40    |
| a ( ° )  | 0 ~ 82 | 38 ~ 82 | 57 ~ 82 | 65 ~ 82 | 70 ~ 82 | 73 ~ 82 |

A= Boom length B= Working radius

a= Boom angle range (for the unladen condition)

[JIB]

| Outriggers fully extended (5.2m)<br>-360°- |                       |       |       |         |       |       |
|--|-----------------------|-------|-------|---------|-------|-------|
| C<br>D                                     | 27.5m Boom + 3.5m Jib |       |       |         |       |       |
|  | 5°                    |       | 25°   |         | 45°   |       |
| E (°)                                      | B (m)                 | M (t) | B (m) | M (t)   | B (m) | M (t) |
| 82   | 4.2                   | 2.00  | 5.1   | 1.50    | 6.1   | 1.25  |
| 75   | 8.1                   | 2.00  | 8.8   | 1.50    | 9.8   | 1.25  |
| 70   | 10.8                  | 2.00  | 11.4  | 1.50    | 12.3  | 1.25  |
| 65   | 13.2                  | 1.60  | 13.8  | 1.35    | 14.6  | 1.25  |
| 60   | 15.5                  | 1.35  | 16.1  | 1.15    | 16.8  | 1.15  |
| 55   | 17.7                  | 1.05  | 18.2  | 1.10    | 18.8  | 1.00  |
| 50   | 19.7                  | 0.85  | 20.1  | 0.80    | 20.7  | 0.80  |
| 45   | 21.6                  | 0.65  | 21.9  | 0.60    | 22.3  | 0.60  |
| 40   | 23.2                  | 0.50  | 23.5  | 0.45    |       |       |
| 35   | 24.7                  | 0.35  | 24.9  | 0.35    |       |       |
| 30   | 26.0                  | 0.25  | 26.1  | 0.25    |       |       |
| a (°)                                      | 29 ~ 82               |       |       | 44 ~ 82 |       |       |

| Outriggers middle extended (4.8m)<br>-Over sides- |                       |       |       |         |       |       |
|---|-----------------------|-------|-------|---------|-------|-------|
| C<br>D  | 27.5m Boom + 3.5m Jib |       |       |         |       |       |
|   | 5°                    |       | 25°   |         | 45°   |       |
| E (°)   | B (m)                 | M (t) | B (m) | M (t)   | B (m) | M (t) |
| 82  | 4.2                   | 2.00  | 5.1   | 1.50    | 6.1   | 1.25  |
| 75  | 8.1                   | 2.00  | 8.8   | 1.50    | 9.8   | 1.25  |
| 70  | 10.8                  | 2.00  | 11.4  | 1.50    | 12.3  | 1.25  |
| 65  | 13.2                  | 1.60  | 13.8  | 1.35    | 14.6  | 1.25  |
| 60  | 15.5                  | 1.25  | 16.1  | 1.15    | 16.8  | 1.15  |
| 55  | 17.6                  | 0.90  | 18.2  | 0.85    | 18.8  | 0.85  |
| 50  | 19.7                  | 0.65  | 20.1  | 0.65    | 20.6  | 0.60  |
| 45  | 21.5                  | 0.45  | 21.9  | 0.50    | 22.3  | 0.45  |
| 40  | 23.2                  | 0.35  | 23.5  | 0.35    |       |       |
|   |                       |       |       |         |       |       |
|   |                       |       |       |         |       |       |
| a (°)   | 39 ~ 82               |       |       | 44 ~ 82 |       |       |

| Outriggers middle extended (4.4m)<br>-Over sides- |                       |       |       |       |       |       |
|---|-----------------------|-------|-------|-------|-------|-------|
| C<br>D  | 27.5m Boom + 3.5m Jib |       |       |       |       |       |
|   | 5°                    |       | 25°   |       | 45°   |       |
| E (°)   | B (m)                 | M (t) | B (m) | M (t) | B (m) | M (t) |
| 82  | 4.2                   | 2.00  | 5.1   | 1.50  | 6.1   | 1.25  |
| 75  | 8.1                   | 2.00  | 8.8   | 1.50  | 9.8   | 1.25  |
| 70  | 10.8                  | 2.00  | 11.4  | 1.50  | 12.3  | 1.25  |
| 65  | 13.1                  | 1.45  | 13.8  | 1.35  | 14.6  | 1.25  |
| 60  | 15.4                  | 1.00  | 16.0  | 1.00  | 16.8  | 0.90  |
| 55  | 17.6                  | 0.70  | 18.1  | 0.70  | 18.7  | 0.65  |
| 50  | 19.6                  | 0.50  | 20.1  | 0.50  | 20.6  | 0.45  |
| 45  | 21.5                  | 0.30  | 21.9  | 0.30  | 22.2  | 0.30  |
|   |                       |       |       |       |       |       |
|   |                       |       |       |       |       |       |
|   |                       |       |       |       |       |       |
| a (°)   | 44 ~ 82               |       |       |       |       |       |

| Outriggers middle extended (3.2m)<br>-Over sides- |                       |       |       |       |       |       |
|---|-----------------------|-------|-------|-------|-------|-------|
| C<br>D  | 27.5m Boom + 3.5m Jib |       |       |       |       |       |
|   | 5°                    |       | 25°   |       | 45°   |       |
| E (°)   | B (m)                 | M (t) | B (m) | M (t) | B (m) | M (t) |
| 82  | 4.2                   | 2.00  | 5.1   | 1.50  | 6.1   | 1.25  |
| 75  | 8.1                   | 2.00  | 8.8   | 1.50  | 9.8   | 1.25  |
| 72  | 9.6                   | 1.50  | 10.3  | 1.30  | 11.3  | 1.25  |
| 70  | 10.6                  | 1.20  | 11.3  | 1.10  | 12.2  | 1.05  |
| 65  | 13.0                  | 0.75  | 13.7  | 0.70  | 14.4  | 0.65  |
| 60  | 15.3                  | 0.40  | 16.0  | 0.35  | 16.6  | 0.35  |
|   |                       |       |       |       |       |       |
|   |                       |       |       |       |       |       |
|   |                       |       |       |       |       |       |
| a (°)   | 59 ~ 82               |       |       |       |       |       |

B= Working radius C= Jib length D= Jib offset  
 E= Boom angle M= Total rated loads  
 a= Boom angle range (for the unladen condition)



**PRECAUTIONS TO BE TAKEN WHEN THE OUTRIGGERS ARE EXTENDED:**

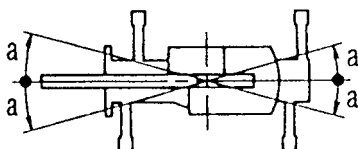
1. The total rated loads shown are for the case where the crane is set horizontally on firm level ground. They include the weights of the slings and hooks (main hook: 160kg, auxiliary hook: 60kg).  
The values above the bold lines are based on the crane strength while those below are based on the crane stability.
2. Since the working radii are based on the actual values including the deflection of the boom, operations should be performed in accordance with the working radii.
3. Jib operations should be performed in accordance with the boom angle, irrespective of the boom length. The working radii are reference values for the case where the jib is mounted on a 27.5m boom.
4. The total rated load for the single top shall be the value obtained by subtracting the weight of the hook mounted on the boom from the total rated load of the boom and must not exceed 3.0t.
5. As a rule, free-fall operation should be performed only when lowering the hook alone. If a hoisted load must be lowered by free-fall operation, the load must be kept below 1/5th of the total rated load and sudden braking operations must be avoided.
6. The table below shows the standard number of part lines for each boom length. The load per line should not exceed 26.2kN (2.67tf) for the main winch and 29.4kN (3.0tf) for the auxiliary winch.

|   |      |       |       |       |       |       |            |
|---|------|-------|-------|-------|-------|-------|------------|
| A | 6.5m | 10.7m | 14.9m | 19.1m | 23.3m | 27.5m | Single top |
| H | 6    | 6     | 4     | 4     | 4     | 4     | 1          |

A= Boom length H= No. of part-lines

7. The hoisting performance for the "Over sides" range will differ according to the extended width of the outriggers. Operations should be performed in accordance with the performance corresponding to the extended width. Also, although the hoisting performances for the "Over front" and "Over rear" ranges are equivalent to those of the "outriggers fully extended" condition, the front and rear ranges (angle a) will differ according to the width to which the outriggers are extended in the left and right directions.

| Extended width | Middle extended (4.8m) | Middle extended (4.4m) | Middle extended (3.2m) | Minimum extended (1.79m) |
|----------------|------------------------|------------------------|------------------------|--------------------------|
| Angle a °      | 30                     | 25                     | 15                     | 5                        |



## (2) Without outriggers

Unit: ton

| B<br>(m) | Stationary |      |            |         |            |         |            |      |
|----------|------------|------|------------|---------|------------|---------|------------|------|
|          | 6.5m Boom  |      | 10.7m Boom |         | 14.9m Boom |         | 19.1m Boom |      |
|          | K          | G    | K          | G       | K          | G       | K          | G    |
| 3.0      | 8.00       | 4.40 | 7.50       | 4.50    | 7.00       | 4.65    | 5.50       | 5.00 |
| 3.5      | 7.70       | 3.50 | 7.50       | 3.65    | 7.00       | 3.70    | 5.50       | 4.00 |
| 4.0      | 7.30       | 2.80 | 7.30       | 2.90    | 6.80       | 3.00    | 5.50       | 3.15 |
| 4.5      | 6.60       | 2.20 | 6.40       | 2.40    | 5.75       | 2.40    | 5.35       | 2.50 |
| 5.0      |            |      | 5.45       | 1.90    | 4.85       | 1.85    | 5.00       | 2.00 |
| 5.5      |            |      | 4.60       | 1.50    | 4.15       | 1.40    | 4.45       | 1.65 |
| 6.0      |            |      | 3.95       | 1.15    | 3.70       | 1.05    | 3.90       | 1.35 |
| 7.0      |            |      | 3.00       | 0.60    | 3.00       | 0.50    | 3.00       | 0.85 |
| 8.0      |            |      | 2.30       |         | 2.30       |         | 2.45       | 0.45 |
| 9.0      |            |      |            |         | 1.70       |         | 1.90       |      |
| 10.0     |            |      |            |         | 1.25       |         | 1.45       |      |
| 11.0     |            |      |            |         | 0.95       |         | 1.15       |      |
| 12.0     |            |      |            |         | 0.65       |         | 0.85       |      |
| 13.0     |            |      |            |         |            |         | 0.60       |      |
| 14.0     |            |      |            |         |            |         | 0.40       |      |
| a (°)    | 0 ~ 82     |      | 38 ~ 82    | 24 ~ 82 | 57 ~ 82    | 36 ~ 82 | 62 ~ 82    |      |

Unit: ton

| B<br>(m) | Creep (travelling at 1.6km/h or less) |      |            |         |            |         |            |      |
|----------|---------------------------------------|------|------------|---------|------------|---------|------------|------|
|          | 6.5m Boom                             |      | 10.7m Boom |         | 14.9m Boom |         | 19.1m Boom |      |
|          | K                                     | G    | K          | G       | K          | G       | K          | G    |
| 3.0      | 6.70                                  | 3.70 | 6.30       | 3.80    | 5.90       | 3.80    | 4.60       | 4.20 |
| 3.5      | 6.50                                  | 2.95 | 6.30       | 3.00    | 5.90       | 3.10    | 4.60       | 3.35 |
| 4.0      | 6.10                                  | 2.35 | 6.00       | 2.45    | 5.75       | 2.50    | 4.60       | 2.65 |
| 4.5      | 5.50                                  | 1.85 | 5.40       | 2.00    | 4.85       | 2.00    | 4.50       | 2.10 |
| 5.0      |                                       |      | 4.60       | 1.60    | 4.10       | 1.55    | 4.20       | 1.65 |
| 5.5      |                                       |      | 3.85       | 1.25    | 3.50       | 1.15    | 3.70       | 1.35 |
| 6.0      |                                       |      | 3.00       | 0.95    | 3.10       | 0.85    | 3.50       | 1.10 |
| 7.0      |                                       |      | 2.50       | 0.50    | 2.50       | 0.40    | 2.50       | 0.70 |
| 8.0      |                                       |      | 1.90       |         | 1.90       |         | 2.05       |      |
| 9.0      |                                       |      |            |         | 1.40       |         | 1.60       |      |
| 10.0     |                                       |      |            |         | 1.05       |         | 1.20       |      |
| 11.0     |                                       |      |            |         | 0.80       |         | 0.95       |      |
| 12.0     |                                       |      |            |         | 0.55       |         | 0.70       |      |
| 13.0     |                                       |      |            |         |            |         | 0.50       |      |
| a (°)    | 0 ~ 82                                |      | 38 ~ 82    | 24 ~ 82 | 57 ~ 82    | 42 ~ 82 | 65 ~ 82    |      |

B= Working radius K= Front G= 360°  
a= Boom angle range (for the unladen condition)

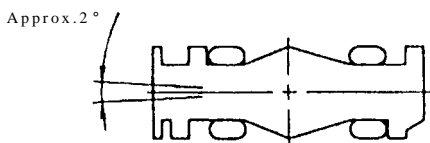
**PRECAUTIONS TO BE TAKEN WHEN THE OUTRIGGERS ARE NOT MOUNTED:**

1. The total rated loads shown are for the case where the tire air pressure on firm level ground is as specified 900kPa (9.00kgf/cm<sup>2</sup>) and the crane is completely spring-locked. They include the weights of the slings and hooks (main hook: 160kg, auxiliary hook: 60kg).  
The values above the bold lines are based on the crane strength while those below are based on the crane stability. The foundation, working conditions, etc. should be taken into consideration for actual work.
2. Since the working radii are based on the actual values including the deflection of the boom and the tires, operations should be performed in accordance with the working radii.
3. The table below shows the standard number of part lines for each boom length. The load per line should not exceed 26.2kN (2.67tf) for the main winch and 29.4kN (3.0tf) for the auxiliary winch.

|   |      |       |       |       |            |
|---|------|-------|-------|-------|------------|
| A | 6.5m | 10.7m | 14.9m | 19.1m | Single top |
| H | 4    | 4     | 4     | 4     | 1          |

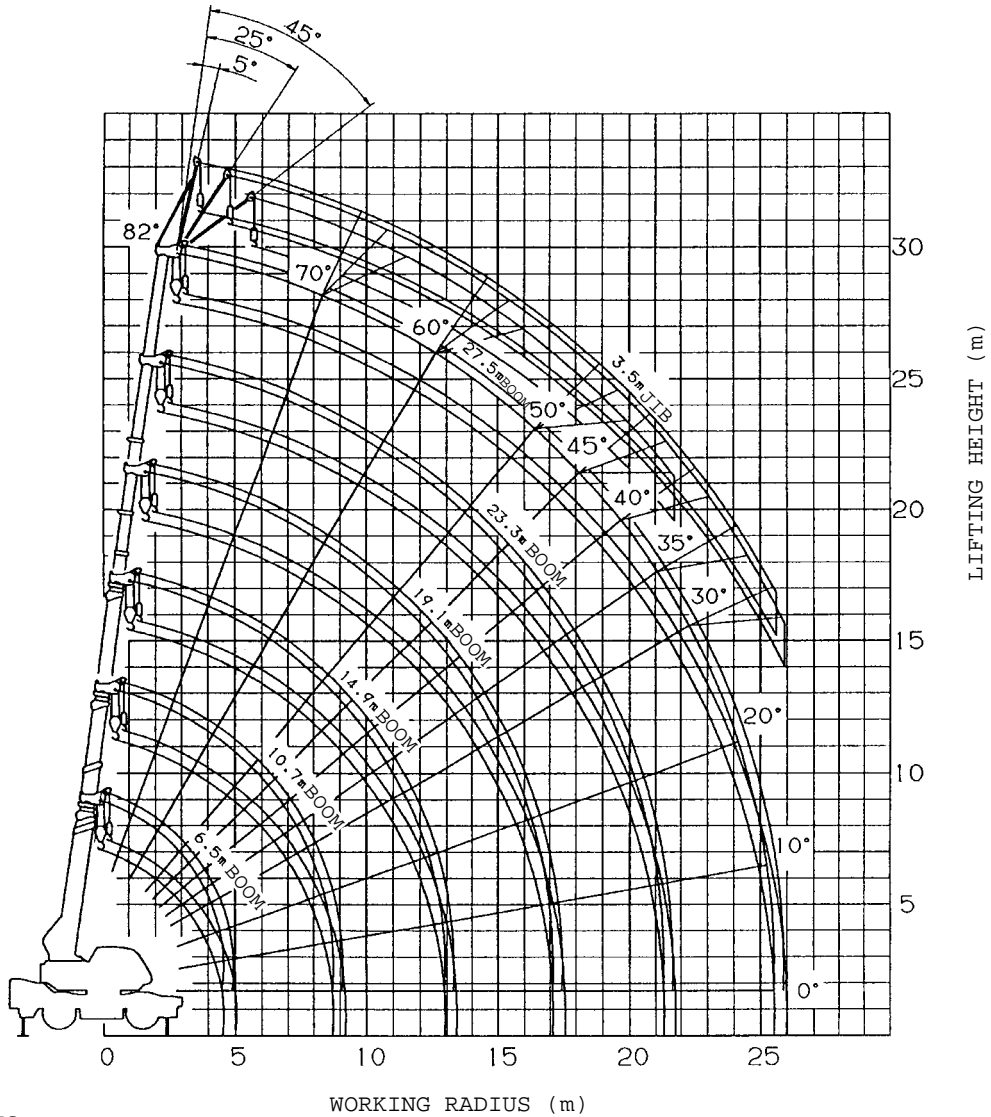
A= Boom length H= No. of part-lines

4. "Over front" crane operations should be performed only when the AML "over-front area indicator lamp" is lit. The boom must be kept inside a 2 ° area over front of the carrier when performing "Over front" crane operations without the outriggers.



5. The total rated load for the single top shall be the value obtained by subtracting the weight of the hook mounted on the boom from the total rated load of the boom and must not exceed 3.0t.
6. Free-fall operations should not be performed without outriggers.  
Booms over 19.1m in length and jibs should not be used without outriggers.
7. The "Drive Mode Selection" switch should be set to "4-wheel / Lo" for creeping while hoisting a load and the shift lever should be set to first.
8. When creeping while hoisting a load, the swing brake should be applied, the load should be kept as close to the ground as possible but not touching the ground and the speed should be kept at 1.6km/h or less. In particular, any abrupt steering, starting or braking must be avoided.
9. Crane operations should not be performed when creeping while hoisting a load.

WORKING RADIUS - LIFTING HEIGHT



**NOTES:**

1. The deflection of the boom is not incorporated in the figure above.
2. The figure above is for the case where the outriggers are fully extended (360°).

**DIMENSIONS** (1/100)

